

# 1. Dokumentinformation

Angaben zur Modellierung von basierend auf der Diplomarbeit von Lars Blank (Quelle: Frank Eiden).

## 2. Angaben zur Modellierung

### 2.1 Organismus

C(lostidia). acetobutylicum (EG925) Wildtyp = ATCC 824  
anaerob

### 2.2 Komponenten

„Solvent“ = butanol (max titer 255mM at pH5)

Enzym „alcohol/aldehyde dehydrogenase“ (aad)

Substrate: Glukose, Stärke, Cellulose, Pektion

Produkte: Aceton, Acetat, Acetoin, Butanol, butyrate, Ethanol, CO<sub>2</sub>, Lactat

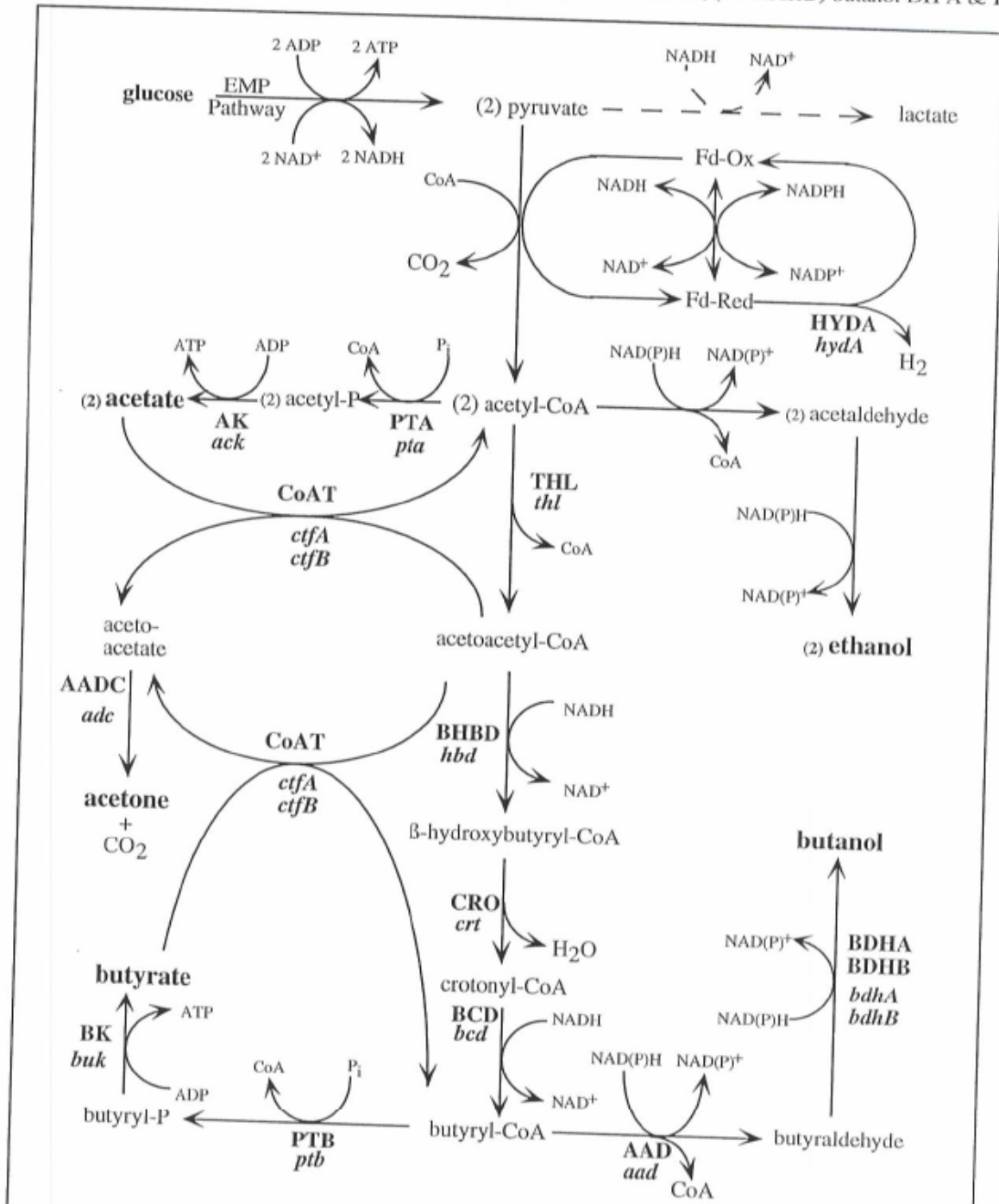
## 2.3 Reaktionen

### 2.3.1 Allgemein

at high AT (CoA transferase?) composition the shift from acidogenic to solventogenic phase

**Figure 1.1**

**Product formation by *C. acetobutylicum* from glucose.** Enzymes for cloned genes have been labelled in bold; corresponding genes are in italics: (HYDA) hydrogenase, (PTA) phosphotransacetylase, (AK) acetate kinase, (THL) thiolase, (CoAT) acetoacetyl-CoA:acetate-butyrate:CoA transferase, (AADC) acetoacetate decarboxylase, (BHBD)  $\beta$ -hydroxybutyryl-CoA DH, (CRO) crotonase, (BCD) butyryl-CoA DH, (PTB) phosphotransbutyrylase, (BK) butyrate kinase, (AAD) aldehyde/alcohol DH, (BDHA&B) butanol DH A & B.



### 2.3.2 Acidogenic phase

cells are growing exponentially

Produkte: Wasserstoff, CO<sub>2</sub>, **Acetat**, **Butyrate**, und unter best. Bedingungen auch Lactat.

pH fällt in dieser Phase bis auf 3.8 (accumulation of carboxylic acids)

Wärmebildung

### 2.3.3 Solventogenic phase

stationäre Phase

Produkte: **Aceton**, **Butanol**, **Ethanol**, Acetoin

Substrate : Kohlenhydrate und carboxylic acids daher steigender pH

dauert solange, bis Substrat aufgebraucht oder toxische Butonal Konzentration von ca. 13 g/Ltr erreicht. Zellen bilden Sporen und Fermentation stoppt.

### 2.3.4 Offenen Fragen

- TODO Wodurch entsteht der Übergang von der „Acidogenic“ in die „Solventogenic“ Phase?

## 2.4 Kinetik

### 2.4.1 pH

Butanol Titer bei pH 5 besser als bei 4.7 und 5.5 über pH 5.8 keine Solvent Produktion

### 2.4.2 Sonstige

growing under low redox potential

## 3. Betriebsbedingungen

### 3.1 Temperatur

37°C

### 3.2 pO<sub>2</sub>

anaerob

### 3.3 Substrate

Glukose 80g /Ltr

### 3.4 Sonstige

Ethanol 10mM

### 3.5 Belüftung

N<sub>2</sub> 100%, 125ml/Min anfangs, später 25 ml/min bei höheren Biomassekonzentrationen

### 3.6 Rührer

200 rpm

### 3.7 Zufütterung

3.8M Glukose in der stationären Phase

## 4. Anlagen

2 (1.5) Liter und 5 (4) Liter

## 5. Ergebnisse

nach 32h Glukose aufgebraucht, dann 83mM Acetate und 86mM Butyrate, pH = 6.7

110 mM Aceton, 210 mM Butanol, 39mM Ethanol produziert

Verdopplungszeit = 1.4h

**Table 3.1** Effect of pH on solvent production

| <i>C. acetobutylicum</i> strain | pH  | reactor | antibiotic | acetone (mM) | acetate (mM) | acetoin (mM) | ethanol (mM) | butanol (mM) | butyrate (mM) | lactate (mM) | acetone / butanol | additional glucose | glucose measured | glucose calculated | A <sub>600</sub> | doubling time (hr) |
|---------------------------------|-----|---------|------------|--------------|--------------|--------------|--------------|--------------|---------------|--------------|-------------------|--------------------|------------------|--------------------|------------------|--------------------|
| EG925(pTAAD)                    | 4.7 | 2.0 L   | no         | 146          | ---          | 5            | 40           | 213          | 9             | 1.5          | 0.68              | yes                | 440              | 378                | 10.5             | 1.82               |
| EG925(pTAAD)                    | 4.7 | 2.0 L   | Clt        | 110          | 52           | 6            | 39           | 210          | 2             | 1            | 0.52              | yes                | 480              | 369                | 7.5              | 1.9                |
| EG925(pTAAD)                    | 5.0 | 5.0 L   | no         | 160          | 88           | 6            | 47           | 255          | 8             | 1            | 0.63              | yes                | 590              | 468                | 10.5             | 1.44               |
| EG925(pTAAD)                    | 5.0 | 5.0 L   | no         | 120          | 82           | 5.5          | 43           | 225          | 9             | 1            | 0.53              | yes                | 450              | 406.5              | 10.5             | 1.7                |
| EG925(pTAAD)                    | 5.5 | 5.0 L   | Clt        | 100          | ---          | 5            | 20           | 175          | 36            | 8            | 0.57              | yes                | 401              | 323                | 13.0             | 1.64               |
| EG925(pTAAD)                    | 5.5 | 5.0 L   | no         | 88           | ---          | 5            | 22           | 175          | 42            | 6            | 0.5               | yes                | 360              | 317.5              | 10.0             | 1.83               |

--- Data not available

EG925 = ATCC 824 *solR*::pO1X

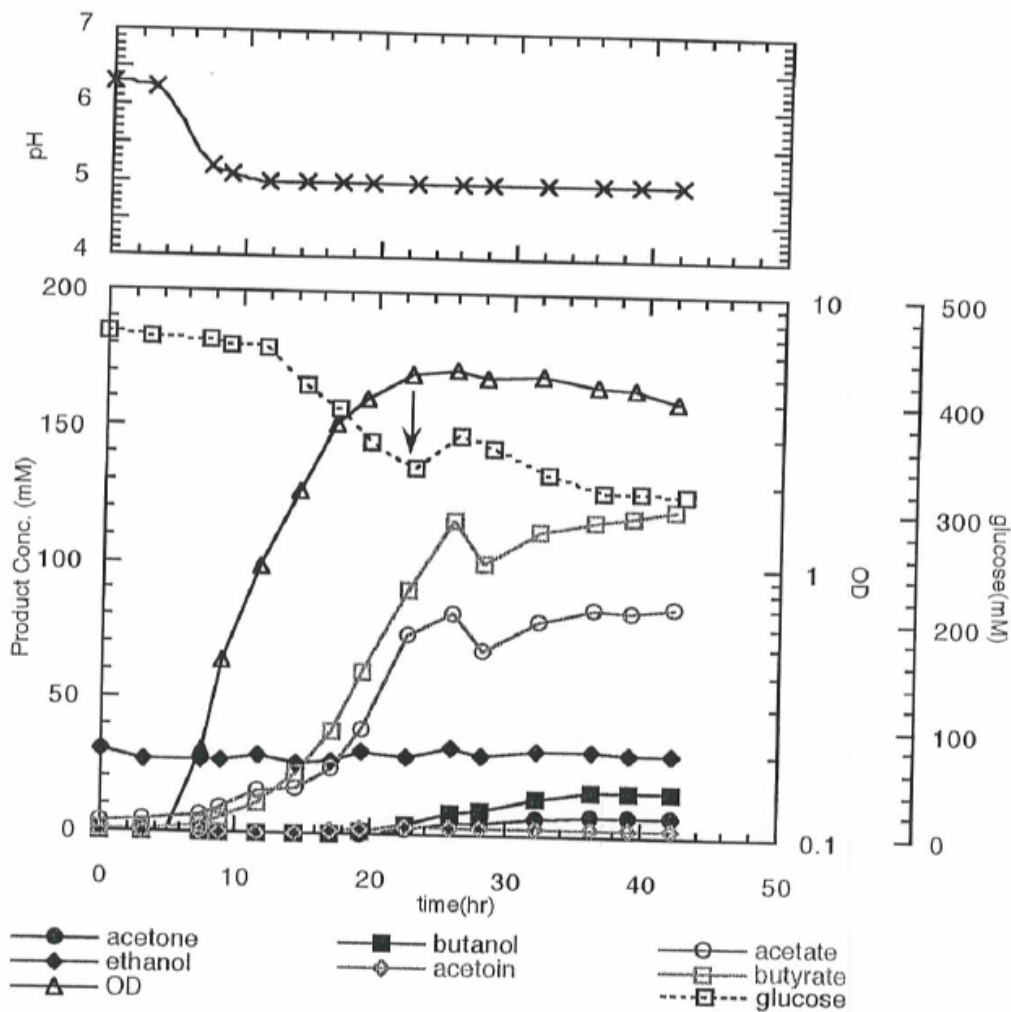
**Table 3.5** Control fermentations with strains ATCC 824 and EG925

| <i>C. acetobutylicum</i> strain | pH  | reactor | antibiotic | acetone (mM) | acetate (mM) | acetoin (mM) | ethanol (mM) | butanol (mM) | butyrate (mM) | lactate (mM) | acetone / butanol | additional glucose | glucose measured | glucose calculated | A <sub>600</sub> | doubling time (hr) |
|---------------------------------|-----|---------|------------|--------------|--------------|--------------|--------------|--------------|---------------|--------------|-------------------|--------------------|------------------|--------------------|------------------|--------------------|
| EG925                           | 5.0 | 5.0 L   | no         | 105          | ---          | 7            | 27           | 171          | 7             | 3            | 0.61              | yes                | 460              |                    | 7.1              | 1.63               |
| EG925                           | 5.0 | 2.0 L   | Clt        | 85           | ---          | 5            | 28           | 146          | 10            | 5            | 0.58              | no                 | 430              |                    | 8.0              | 1.8                |
| ATCC 824                        | 5.0 | 5.0 L   | no         | 78           | 32           | 9            | 15           | 138          | 14            | 1            | 0.57              | yes                | 375              |                    | 7.5              | 1.25               |
| ATCC 824                        | 5.0 | 2.0 L   | no         | 98           | 45           | 9            | 20           | 176          | 30            | 1            | 0.56              | no                 | 365              |                    | 6.6              | 1.25               |

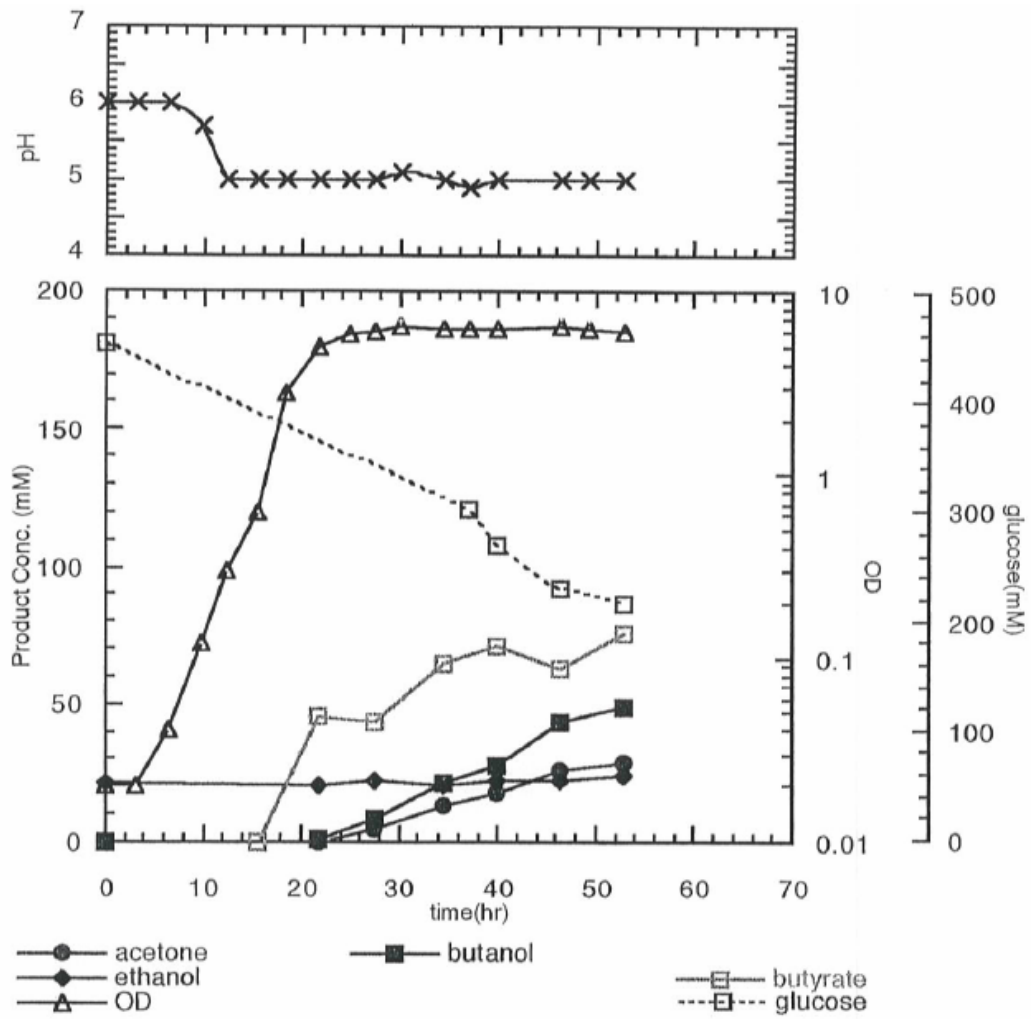
--- Data not available  
 EG925 = ATCC 824 *solR::pOIX*

**Table 3.6** Specific formation and uptake rates for EG925 and ATCC 824 fermentations

| <i>C. acetobutylicum</i> strain | start of solvent production after inoculation (hr) | specific glucose consumption rate (mM/(hr A <sub>600</sub> unit)) | specific acetone accumulation rate (mM/(hr A <sub>600</sub> unit)) | specific butanol accumulation rate (mM/(hr A <sub>600</sub> unit)) |
|---------------------------------|--|---|--|--|
| EG925 #9                        | ca 14  | 3.62  | 1.09   | 1.83   |
| ATCC 824 #7                     | ca 14  | 2.07  | 0.67   | 1.31   |

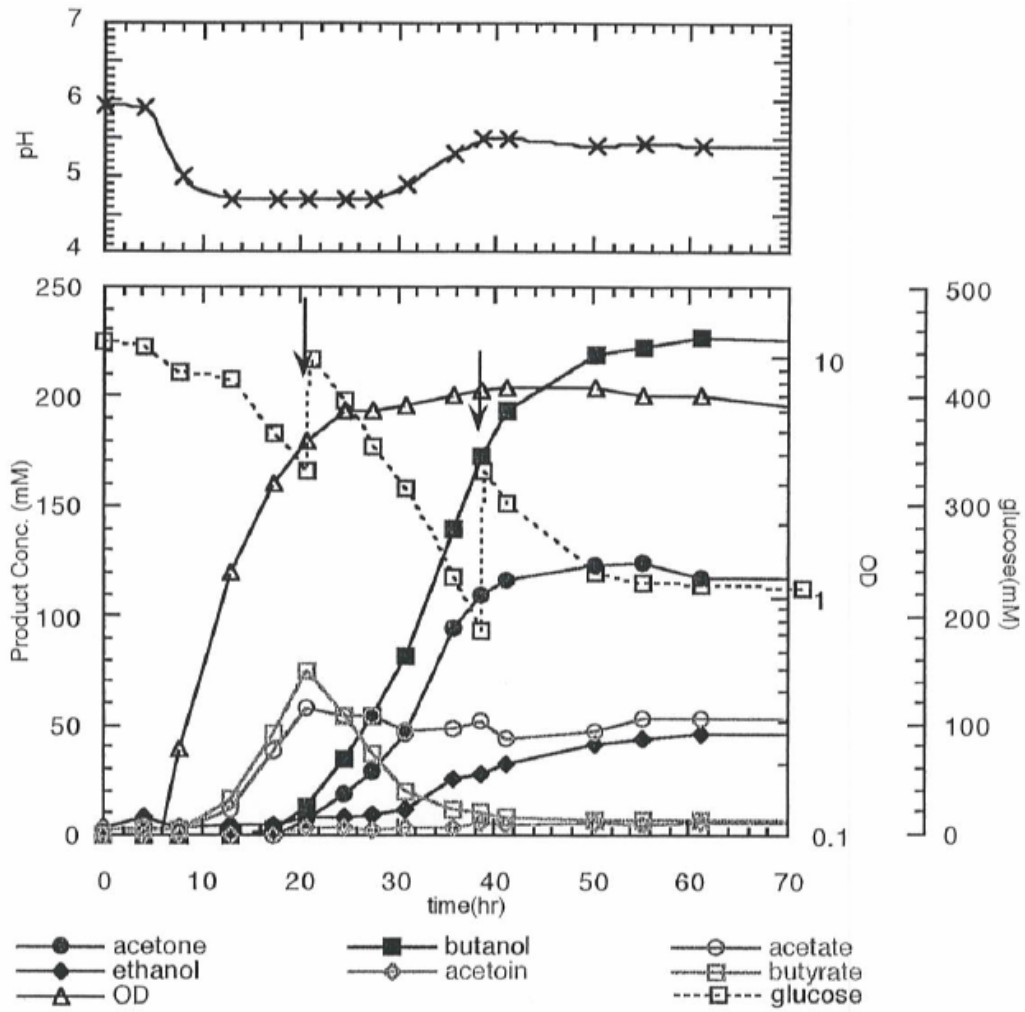


**Figure 3.3** Fed-batch fermentation of EG925(pTAAD) controlled at pH 5.0. Tetracycline at a concentration of 10 µg/ml was used for the selection of the plasmid. The arrow indicates time point when glucose was added.

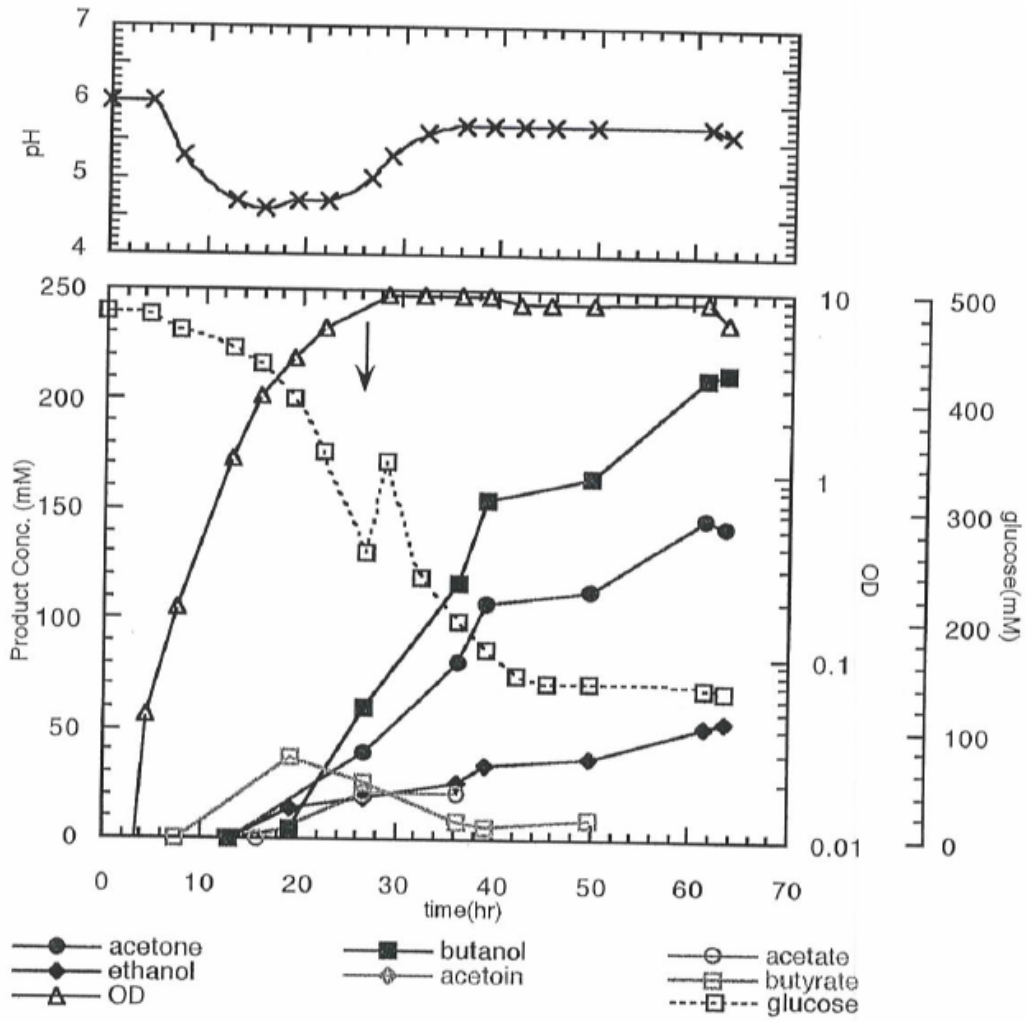


**Figure 3.4** Batch fermentation of EG925(pTAAD) controlled at pH 5.0. Tetracycline at a concentration of 10 µg/ml was used for the selection of the plasmid.





**Figure 3.7** Fed-batch fermentation of EG925(pTAAD) controlled at pH 4.7. The arrows indicate time points when glucose was added.

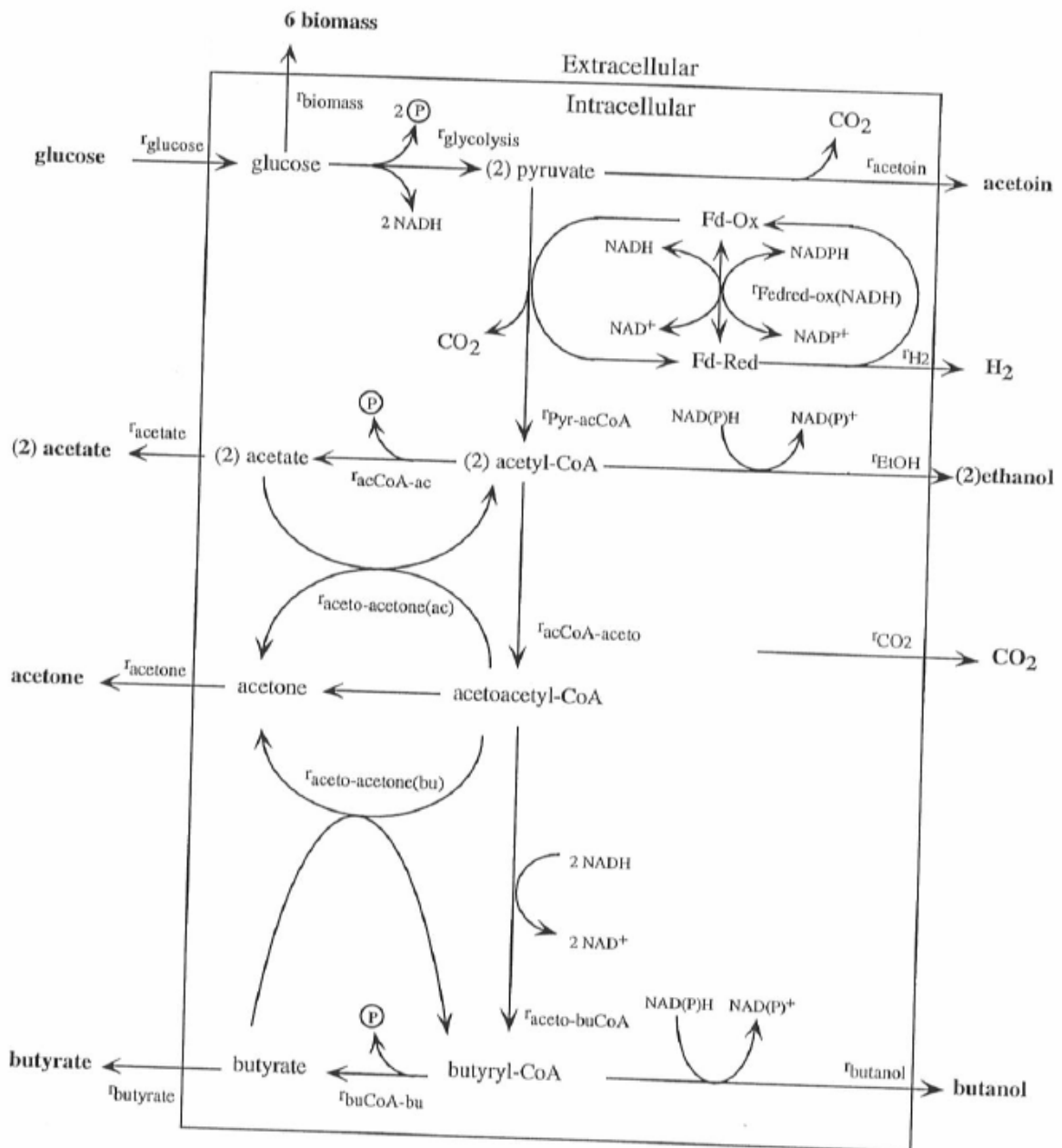


**Figure 3.8** Fed-batch fermentation of EG925(pTAAD) controlled at pH 4.7. Clarithromycin at a concentration of 100 µg/ml was used for the selection of the gene deletion mutant. The arrow indicates the time point when glucose was added.

## 6. Modell von Papoutsakis (1984)

Dies findet sich in der DA im Teil 3 auf den Seiten 14 bis 26 und im Teil 4 (Matlab-Code des Modells).

Figure 3.38 Metabolic pathway of *C. acetobutylicum*



The model consists of 20 reactions:

- $\Gamma_{\text{glucose}}:$   $\text{glucose}_{\text{extracellular}} = \text{glucose}_{\text{intracellular}}$  (1)
- $\Gamma_{\text{biomass}}:$   $\text{glucose} + 0.873 \text{ NADH} + x \text{ ATP} = 6 \text{ biomass}^+$  (2)
- $\Gamma_{\text{glycolysis}}:$   $\text{glucose} = 2 \text{ pyruvate} + 2 \text{ NADH} + 2 \text{ ATP}$  (3)
- $\Gamma_{\text{Pyr-acCoA}}:$   $\text{pyruvate} = \text{acetyl-CoA} + \text{CO}_2 + \text{Fd-red}^*$  (4)
- $\Gamma_{\text{acetoin}}:$   $\text{pyruvate} = \text{acetoin} + 2 \text{ CO}_2$  (5)
- $\Gamma_{\text{EtOH}}:$   $\text{acetyl-CoA} + 2 \text{ NADH} = \text{ethanol}$  (6)
- $\Gamma_{\text{acCo-ac}}:$   $\text{acetyl-CoA} = \text{acetate} + \text{ATP}$  (7)
- $\Gamma_{\text{acetate}}:$   $\text{acetate}_{\text{intracellular}} = \text{acetate}_{\text{extracellular}}$  (8)
- $\Gamma_{\text{acCoA-aceto}}:$   $\text{acetyl-CoA} = \text{acetoacetyl-CoA}$  (9)
- $\Gamma_{\text{aceto-acetone(ac)}}:$   $\text{acetoacetyl-CoA} + \text{acetate} = \text{acetone} + \text{CO}_2 + \text{acetyl-CoA}$  (10)
- $\Gamma_{\text{aceto-acetone(bu)}}:$   $\text{acetoacetyl-CoA} + \text{butyrate} = \text{acetone} + \text{CO}_2 + \text{butyryl-CoA}$  (11)
- $\Gamma_{\text{acetone}}:$   $\text{acetone}_{\text{intracellular}} = \text{acetone}_{\text{extracellular}}$  (12)
- $\Gamma_{\text{aceto-buCoa}}:$   $\text{acetoacetyl-CoA} + 2 \text{ NADH} = \text{butyryl-CoA}$  (13)
- $\Gamma_{\text{buCoA-bu}}:$   $\text{butyryl-CoA} = \text{butyrate} + \text{ATP}$  (14)
- $\Gamma_{\text{butyrate}}:$   $\text{butyrate}_{\text{intracellular}} = \text{butyrate}_{\text{extracellular}}$  (15)
- $\Gamma_{\text{butanol}}:$   $\text{butyryl-CoA} + 2 \text{ NADH} = \text{butanol}$  (16)
- $\Gamma_{\text{CO2}}:$   $\text{CO}_{2\text{intracellular}} = \text{CO}_{2\text{extracellular}}$  (17)
- $\Gamma_{\text{ATP}}:$   $\text{ADP} + \text{P} = \text{ATP}$  (18)
- $\Gamma_{\text{H2}}:$   $\text{Fd-red}^* = \text{H}_2$  (19)
- $\Gamma_{\text{Fdred-ox(NADH)}}:$   $\text{Fd-red}^* = \text{NADH}$  (20)

<sup>+</sup> Carbon utilized in biomass.

<sup>\*</sup> Fd-red refers to the reduced form of ferredoxin.

The pseudo-steady-state approximation has been validated for the stoichiometric model of *C. acetobutylicum* (Papoutsakis, 1984) as well as numerous other stoichiometric models (Stephanopoulos, 1993). For *C. acetobutylicum*, twelve mass balances can be formulated.

|                 |   |     |      |
|-----------------|---|-----|------|
| Glucose         | $r_{\text{glucose}} - 1/6 r_{\text{biomass}} - r_{\text{glycolysis}}$   | = 0 | (22) |
| Acetyl-CoA      | $r_{\text{Pyr-acCoA}} + r_{\text{aceto-acetone(ac)}} - r_{\text{acCoA-aceto}} - r_{\text{acCoA-ac}}$                          | = 0 | (23) |
| Acetate         | $r_{\text{acCoA-ac}} - r_{\text{ac}} - r_{\text{aceto-acetone(ac)}}$  | = 0 | (24) |
| Acetoacetyl-CoA | $r_{\text{acCoA-aceto}} - r_{\text{aceto-buCoA}} - r_{\text{aceto-acetone(ac)}} - r_{\text{aceto-acetone(bu)}}$               | = 0 | (25) |
| Acetone         | $r_{\text{aceto-acetone(ac)}} + r_{\text{aceto-acetone(bu)}} - r_{\text{acetone}}$  | = 0 | (26) |
| Butyryl-CoA     | $r_{\text{aceto-buCoA}} + r_{\text{aceto-acetone(bu)}} - r_{\text{butanol}} - r_{\text{buCoA-bu}}$                            | = 0 | (27) |
| Butyrate        | $r_{\text{buCoA-bu}} - r_{\text{aceto-acetone(bu)}} - r_{\text{butyrate}}$  | = 0 | (28) |
| Feredoxin-red   | $r_{\text{Pyr-acCoA}} - r_{\text{Fedred-ox(NADH)}} - r_{\text{H}_2}$  | = 0 | (29) |
| CO <sub>2</sub> | $2 r_{\text{acetoin}} + r_{\text{aceto-acetone(ac)}} + r_{\text{aceto-acetone(bu)}} + r_{\text{Pyr-acCoA}} - r_{\text{CO}_2}$ | = 0 | (30) |
| NADH            | $2 r_{\text{glycolysis}} + r_{\text{Fedred-ox(NADH)}} - 2 r_{\text{aceto-buCoA}} - 2 r_{\text{EtOH}} - 2 r_{\text{butanol}}$  | = 0 | (31) |
| Pyruvate        | $2 r_{\text{glycolysis}} - 2 r_{\text{acetoin}} - r_{\text{Pyr-acCoA}}$   | = 0 | (32) |
| ATP             | $2 r_{\text{glycolysis}} + r_{\text{acCoA-ac}} + r_{\text{buCoA-bu}} - r_{\text{ATP}}$  | = 0 | (33) |

It was shown by de Kok and Roels (1980) that there is no loss in information if you split the matrix into measured and non measured elements. The new equation is:

$$E_m \cdot r_m + E_c \cdot r_c = 0 \quad (35)$$

where  $r_m$  is the  $m$ -dimensional measured part of  $r$ ;  $r_c$  is the  $c$ -dimensional unmeasured part of  $r$  ( $m$  is the number of measured conversions and  $c$  the number of unmeasured rates;  $c + m = n$ ). In our system, we have as mentioned above eight measured rates and twelve unmeasured rates.

$$E_m = \begin{pmatrix} 1 & -\frac{1}{6} & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & -1 \\ 0 & 0 & -1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & -1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & -1 & 0 & 0 \\ 0 & 0 & 0 & 0 & -1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 2 & 0 \\ 0 & 0 & 0 & 0 & 0 & -2 & 0 & -2 \\ 0 & 0 & 0 & 0 & 0 & 0 & -2 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \end{pmatrix}$$

$$E_c = \begin{pmatrix} 0 & 0 & -1 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & -1 & 0 & -1 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 1 & -1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & -1 & 0 & -1 & -1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 1 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 1 & -1 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & -1 & 1 & 0 \\ -1 & 0 & 0 & 1 & 0 & 0 & 0 & 0 & 0 & 0 & -1 \\ 0 & -1 & 0 & 1 & 0 & 0 & 0 & 1 & 1 & 0 & 0 \\ 0 & 0 & 2 & 0 & 0 & -2 & 0 & 0 & 0 & 0 & 1 \\ 0 & 0 & 2 & -1 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 2 & 0 & 0 & 0 & 1 & 0 & 0 & 1 & 0 & -1 \end{pmatrix}$$

$$\Gamma_m = [\Gamma_{\text{glucose}}, \Gamma_{\text{biomass}}, \Gamma_{\text{acetate}}, \Gamma_{\text{acetone}}, \Gamma_{\text{butyrate}}, \Gamma_{\text{butanol}}, \Gamma_{\text{acetoin}}, \Gamma_{\text{EtOH}}]^T$$

$$\Gamma_c = [\Gamma_{\text{H}_2}, \Gamma_{\text{CO}_2}, \Gamma_{\text{glycolysis}}, \Gamma_{\text{Pyr-acCoA}}, \Gamma_{\text{acCoA-aceto}}, \Gamma_{\text{aceto-buCoA}}, \Gamma_{\text{acCoA-ac}}, \Gamma_{\text{aceto-acetone(ac)}}, \Gamma_{\text{acetoCoA-acetone(bu)}}, \Gamma_{\text{buCoA-bu}}, \Gamma_{\text{ATP}}]^T$$

## 7. Weiterführende Unterlagen

| Nr. | Dok.-ID           | Beschreibung |
|-----|-------------------|--------------|
| 1   | DA von Lars Blank |              |
|     |                   |              |
|     |                   |              |
|     |                   |              |

## 8. Abkürzungen und Definitionen

| Ausdruck | Bedeutung    |
|----------|--------------|
|          |              |
| ENG      | engineo GmbH |
|          |              |
|          |              |